

# Extreme Machining Inc.

A Certified DVBE Business

PRECISION MACHINING  
MOLD & DIE MAKING

MANUFACTURING  
PROTOTYPING

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Extreme Machining Inc. is a fully equipped manufacturing facility to meet all of your company's manufacturing needs. Extreme Machining Inc. has produced various products for numerous companies during the previous 18 years. Your product can be produced using *common to exotic materials and plastics*. Drafting, Design, and Machining assistance available using state of the art CAD/CAM systems and your digital files.

## FACILITIES

Extreme Machining Inc. is an environmentally controlled secured facility, which ensures that your products are accurately produced and that your proprietary designs and drawings are fully protected from public view. Non-Disclosure agreements signed upon request.

### CNC MACHINING DEPARTMENT

CNC VERTICAL MILLS 40" X 20" X 20" Machining Envelope with 21 station tool turret.  
CNC 3-AXIS LATHES 2" Diameter bar capacity, 12" maximum diameter, 20" between centers, with a 10 tool magazine.

### CONVENTIONAL MACHINING DEPARTMENT

VERTICAL HEAD MILLS 12" X 27" Travel with .0002" Digital Readout  
GEARED HEAD ENGINE LATHES 2" diameter bar capacity 12" maximum diameter, 32" between centers.  
HARDINGE HLV 8" maximum diameter, 12" between centers

### GRINDING DEPARTMENT

Surface Grinders (9" X 12" Travel), End-mill Sharpener (Straight, Taper, & Ball) and various support grinders.

### HEAT-TREATING

HEAT-TREAT OVEN- Microprocessor controlled with 2750 Degree F. maximum temp.

### INJECTION MOLDING

PLASTIC INJECTION MOLDING 8" x 10" platens, 4 oz. Shot size  
Typical materials ran – ABS, PELLETHANE, SANTOPRENE, HDPE, LDPE, NYLON, and POLYPROPYLENE.  
Insert molding available.

### CALIBRATED INSPECTION DEPARTMENT

Digital Height Gage, Granite Surface Plates, Gage Blocks, Gage pins

### CERTIFIED MATERIAL STORAGE ROOM

Material Racks stocked with numerous certified materials.

### TOOL STORAGE ROOM

Tool Room that contains an extensive inventory of cutting tools, both high speed and carbide.

**MORE INFORMATION ON OTHER SIDE**